

INSTRUCTIONS FOR INSTALLING THE NEW UNIVERSAL JOINT WITH THE LAY SHAFT

We are sending you today a lay shaft, a universal joint bracket, a complete drive shaft with rubber disc. You can't use the joint itself without the lay shaft. The joint which you will receive fits ONLY and can be used ONLY with the lay shaft which we are sending to you.

The lay shaft is marked #6 and the joint is also marked # 6 . After installing the lay shaft in the gear box you have to press the joint on the lay shaft with approximately 1000 lbs. pressure and you will find a pencil mark (') on the spline of the shaft and a pencil mark (') on the joint. The two marks have to be lined up as the factory had each unit already tested and lined up the splines with the grooves that way. Therefore, they have to be pressed the same way again.

Before you are pressing the joint on the lay shaft, the joint inside cover which is fastened on the gear box through 3/8 mm screws have to be removed and approximately 1-1/4" square has to be cut out from the cover to make it possible to assemble the rubber discs through the 3 bolts on the joint. If you don't cut out approximately 1-1/4" from the cover, you will not be able to tighten the rubber discs together with the joint, on the lay shaft.

When pressing the joint on the lay shaft be careful that you do not damage the gear box case and the bottom of the lay shaft should be ~~xxx~~ stabilized solid on the press.



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